



PRODUCT SELECTOR

POPULAR ACCESSORIES

Product	Dispensers	Clips and Mixing tips	MitreForm Clamps
			
			
			
			
			
			



Product Selection Guide



**Solutions for all your
seaming needs**



PRODUCT SELECTOR

CORE ADHESIVES

Welcome to the Next Generation of Integra Adhesives

For decades, Integra Adhesives has been the industry's go-to for invisible, seamless bonds backed by the widest range of color-matched adhesives available. Fabricators choose Integra for color, consistency, and confidence – qualities that define every product we help to create. As perfectionists in color accuracy and performance reliability, we enable fabricators and installers to achieve flawless results on natural stone, engineered surfaces, ceramics, and porcelain—indoors and out.

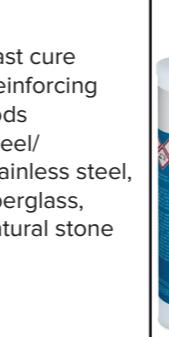
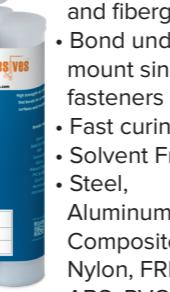
Now, we're proud to unveil our expanded range, combining trusted favorites with breakthrough innovations. Integra Horizon, now in stock, leads the way as our first true indoor and outdoor adhesive. From luxury kitchens to poolside installations, Horizon provides the bond strength, color stability, and all-in-one versatility that keeps your projects on track and looking perfect—every time.

Product	Horizon (10:1)	Xi+ (10:1)	Rapid (10:1)
Features, Benefits & Applications	 <ul style="list-style-type: none"> All-in-one adhesive for indoor and outdoor surface fabrication High UV and weather resistance Non-sag Seam bonding, laminating edges, miter joints, exterior trims Quartz, Porcelain, Ceramic, Sintered Stone & Natural Stone 100+ pre-mixed colors 	 <ul style="list-style-type: none"> 400+ pre-mixed colors High strength – invisible seams Seam bonding, laminating edges, miter joints, exterior trims Solid Surface, Granite, Quartz, Sintered Stone & Porcelain 	 <ul style="list-style-type: none"> Fast curing Non-sag 25+ pre-mixed colors High strength bonding Natural Stone, Quartz, Ceramics & Porcelain
Working Time/ Fixture Time (min)	9 - 14 minutes 20 - 30 minutes	10 - 15 minutes 20 - 30 minutes	4 - 8 minutes 10 - 16 minutes
Viscosity A:B	A: 40,000 - 70,000 cps B: 700 - 2,000 cps	A: 20,000 - 50,000 cps B: 700 - 2,000 cps	A: 20,000 - 50,000 cps B: 8,000 - 12,000 cps
Flexural Strength (psi)	Natural Stone, Quartz, Sintered Stone & Porcelain >4000 psi	Solid Surface, Granite, Quartz, Sintered Stone & Porcelain >4000 psi	Granite, Quartz, Sintered Stone >3916psi
Gap Filling	< 0.04 inches (1.0mm)	-	-
Shelf Life	1 Years	2 Years	2 Years



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SPECIAL PURPOSE ADHESIVES

Product	Rodding Bonder (10:1)	Component Bonder (1:1)	Substrate Bonder (1:1)	TopSeal (1-Part)
Features, Benefits & Applications	 <ul style="list-style-type: none"> Fast cure Reinforcing rods Steel/ Stainless steel, fiberglass, natural stone 	 <ul style="list-style-type: none"> Bond steel, aluminium and fiberglass Bond under mount sink fasteners Fast curing Solvent Free Steel, Aluminum, Composites, Nylon, FRP, ABS, PVC 	 <ul style="list-style-type: none"> Countertop to wood support structures Excellent flexibility Faster than hot melt/silicone Wood, MDF, HPL, Quartz, Solid Surface, Natural Stone 	 <ul style="list-style-type: none"> Instant grip Sealant and adhesive Excellent gap filling Solvent free Bonds to damp surfaces Backsplash sealing and assembly Cures hard
Working Time/ Fixture Time (min)	4 - 8 minutes 10 - 15 minutes	4 - 8 minutes 10 - 15 minutes	7 - 10 minutes 15 - 20 minutes	5 - 10 minutes 24 hours
Viscosity A:B	A: 6,000 - 12,000 CPS B: 20,000 - 25,000 CPS (Gel when mixed)	A: 25,000 - 65,000 B: 100,000 - 140,000	A: 1,500 - 2,500 B: 40,000 - 50,000	-
Flexural Strength (psi)	Flexural - Natural Stone: 3000 - 4000 psi (210 - 281kg/cm ²)	Lap Shear Acrylic SS: 2,500 - 3000 / Cohesive Polyester SS: 2,500 - 3000 / Cohesive Steel/Stainless: 2,500 - 3000 / Cohesive Aluminum: 2,500 - 3000 / Cohesive	Lap Shear >100 psi	290 psi
Gap Filling	<0.25"	> 0.25"	< 0.25"	-
Shelf Life	1 year	1 Year	1 Year	18 months

The complete portfolio for modern surface fabrication

The properties and strength values presented herein are typical properties obtained under controlled conditions at the Integra Adhesives laboratory. They are intended to be used only as a guide for the selection for end-use evaluation. The ultimate suitability for any intended application must be verified by the end user under anticipated test and performance conditions. Visit our website for technical and safety data sheets for each product series. These include important additional information and product handling recommendations. www.integra-adhesives.com

