

## Applications

Hard Seaming Sinks  
Solid Surfaces  
Acrylics  
Polyesters  
Poly/Acrylic Alloys

## Advantages

High Strength  
Low Waste  
Cartridge Dispense System

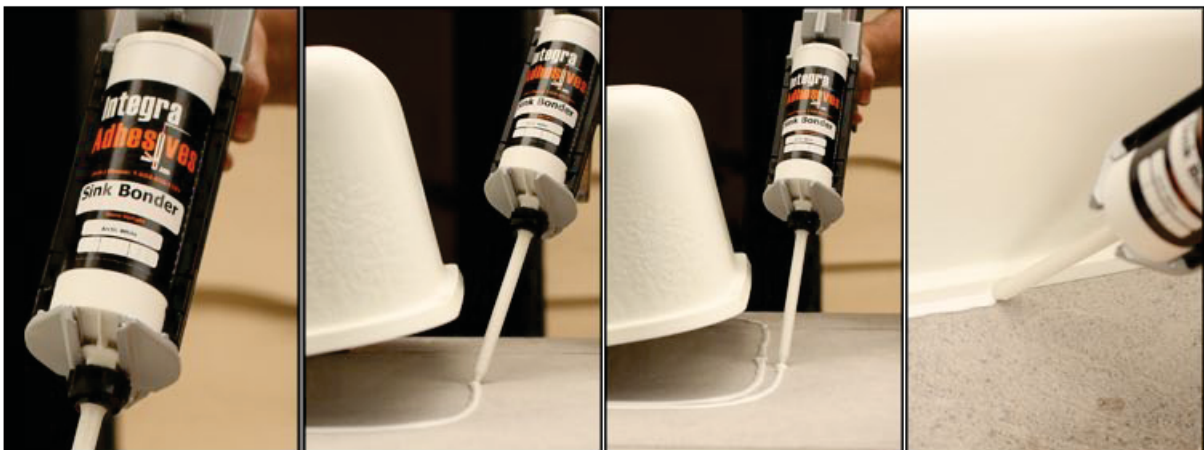
## Characteristics

Working Time 10/15 minutes  
Fixture Time 20/30 minutes  
*Temperature Dependent*

**Sink Bonder SK11** is a rapid cure, two-component Methyl Methacrylate adhesive (MMA) for hard seaming solid surface sinks applications.

**Sink Bonder SK11** is a custom formula that achieves an aggressive bond to the back of sheets where resin pooling often occurs. It is also specifically formulated to bond difficult materials such as Polyesters and Poly/Acrylic blends.

**Sink Bonder SK11's** combination of high flexural and tensile strength combined with an increased tolerance for impact makes this adhesive the perfect choice for undermount sink applications.



## **Color**

**Sink Bonder SK11** is available in a range of colors designed to match common sink colors. Samples and custom colors for a particular application are available upon request. Contact your Integra Technical Sales representative for a current list of available colors.

## **Packaging**

**Sink Bonder SK11** is available in 250ml and 50ml cartridges in 6 stock colors to match most Solid Surface sinks. Factory direct purchasing allows for *Mixed colors and products in the case*.

## **Case sizes**

250ml Cartridge = 20 Cartridges

50ml Cartridge = 40 Cartridges

250 ml cartridge - Total volume is approximately 260/265 ml

## **Dispensing**

**Sink Bonder SK11** is packaged in dual component cartridges as part of a meter / mix / dispense system utilizing specialized dispensing guns and static mixing tips.

The 250ml cartridge is complemented by Integra's

**Model 18-260 Dispensing Gun** and **7.4/18 Spiral Bayonet mixer tips**.

## **Shipping Options**

Integra's adhesives are stocked at several locations in North America and Europe. A 2 to 3 day lead time can generally be expected for ground delivery within the continental US and Canada.

Flammable adhesives require specialized packaging and documentation for air transport. Please contact Integra for information on overnight air shipping.

## **Order Processing-North America**

Email: [contact@integra-adhesives.com](mailto:contact@integra-adhesives.com)

Orders processed by email, fax or phone.

Integra Main number 1 (604) 850-1321

Toll free 1 (800) 862-6665

Fax 1 (604) 850-1354

Updated information can be found at  
[www.integra-adhesives.com/contact.html](http://www.integra-adhesives.com/contact.html)

## **Order Processing - European Union**

Email: [contact@integra-adhesives.com](mailto:contact@integra-adhesives.com)

Orders processed by email, fax or phone.

Integra International Phone 1 (604) 850-1321

Integra International Fax 1 (604) 850-1354

UK Toll Free Phone 0800.756.9949

UK Toll Free Fax 0800.756.9974

Updated information can be found at  
[www.integra-adhesives.com/contact.html](http://www.integra-adhesives.com/contact.html)

**Distributor Information** - Please contact us for the names and location of distributors in your area.

## Performance Characteristics—Sink Bonder - SK11

Appearance - Component A	Translucent or colored - viscous liquid
Appearance - Component B	Translucent to white - viscous liquid
Viscosity A	40,000 / 150,000CPS
Viscosity B	20,000 / 25,000 CPS
S.G. Combined (Density)	1.11
Working Time	10 / 15 minutes
Fixture Time	20 to 30 minutes
Recommended Bond Line	.002/.040 inch - .05/1.0 mm
Bond Strength (Solid Surface)	4000 / 6000 PSI - 280 / 420 kg/cm Flexural Strength (ASTM D- 790)
Bond Strength (Quartz Surfaces)	3000 / 4000 PSI - 210 / 281 Kg/cm Flexural Strength (ASTM D- 790)
Impact Resistance ISSFA method	Pass
Stain Resistance ISSFA method	Pass
Water Resistance ISSFA method	Pass
Heat Resistance ISSFA method	Pass
UV Stability ISSFA method	Pass
Shelf Life Component A	1 to 2 years
Shelf Life Component B	1 year (use within 6 / 12 months or refrigerate)
Mix Ratio (Volume) A/B	10/1 optimum

### Storage and handling:

Methacrylate Adhesives and Activators are flammable and can be dangerous if used improperly. Avoid skin and eye contact. In case of eye contact flush with water for 15 minutes and get medical attention. Keep away from sources of ignition. Before use or handling, consult the appropriate Material Safety Data Sheet. (MSDS) information is supplied at time of initial purchase and may be requested from the manufacturer or downloaded from the web sight at- [www.integra-adhesives.com](http://www.integra-adhesives.com) Store the adhesive in a cool area away from direct sunlight. High temperatures will reduce the shelf life of the adhesive and activator. Exposure of activators, including cartridges, which contain activators, above 100 F. rapidly diminishes the product's reactivity and must be avoided. Refrigeration is an acceptable means to increase storage life, however freezing should be prevented. Shelf life results are based on constant temperature storage between 55 and 75 f - (12/23 c).

### Dispensing:

Integra adhesives are supplied in kit form at the appropriate mix ratio. Always maintain this ratio when mixing. Excess activator will cause higher than normal exothermic temperatures. Avoid mixing large quantities or creating thick cross sections (over 1/4 inch) as high temperatures may cause damage, skin burns and create the release of volatile vapors. To assure maximum bond strength, surfaces must be mated within the specified working time. Use sufficient material to ensure the joint is completely filled when parts are mated and lamped. All adhesive application and part positioning should occur before the working time of the mix has expired. After indicated working time, parts must remain undisturbed until the fixture time is reached. Automated equipment should be constructed of stainless steel. Avoid contact with copper or brass containing alloys in fittings. Seals and gaskets should be made of Teflon, ethylene/propylene or polyethylene. Clean-up is easiest *before* the adhesive has cured. If the adhesive is already cured, careful scraping, followed by a solvent wipe may be the most effective method of clean up.

### Working time:

The working time information is provided as an estimate of the time between mixing and set up of the adhesive. The working time is effected by the mixing ratio, air temperature, adhesive temperature, and the substrate temperature as well as the shelf life condition of the adhesive. For best results, use the adhesive at temperatures between 60 and 85 f. - (15/30 c). High temperatures increase the cure rate while lower temperatures slow the cure. Use at temperatures below 55 f - (12 c). may cause incomplete cure.

### Disclaimer:

The Information provided, is based on laboratory testing under controlled conditions. It is the responsibility of the end user to test the adhesive on the intended substrates under the conditions which they will be used, and to determine the suitability of the adhesive for the intended purpose. Integra Adhesives makes no representations or warranties of any kind with respect to the data on this form or the suitability for any specific application.